

Assemble gas piston — Backrest and seat



**WARNING!**

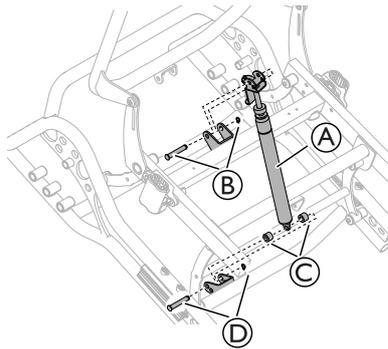
Safety risk

The wheelchair may collapse

- Be careful when removing the safety pins for the backrest or seat gas pistons.
- Always reinsert and fasten the safety pins or the safety shackle when they have been removed.
- Check that the safety pins or the lock shackle / loop is securely locked.

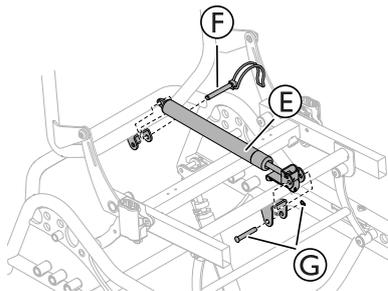
Assembling gas piston to the chassis - Azalea

Seat tilt



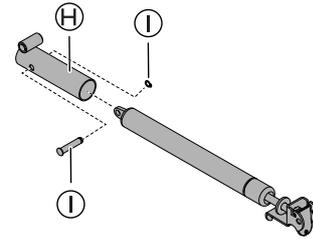
1. Assemble the gas piston (A) to the front and the rear attachment.
2. Fixate the gas piston (A) with the safety pin and the locking washer (B) in the rear attachment.
3. Fixate the gas piston (A) with the plastic spacers (C) and the safety pin and locking washer (D) in the front attachment.

Backrest

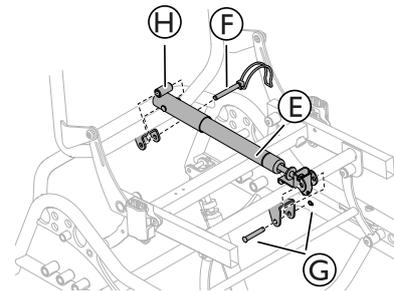


1. Assemble the gas piston (E) to the front and the rear attachment.
2. Fixate the gas piston with the safety shackle (F) in the rear attachment.
3. Fixate the gas piston with the pin and locking washer (G) in the front attachment.

Gas piston attachment Azalea Max



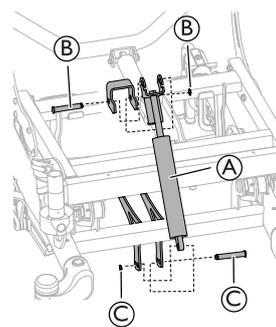
1. Assemble the gas piston attachment (H) on the gas piston.
2. Fixate the attachment with the safety pin and the locking washer (I).



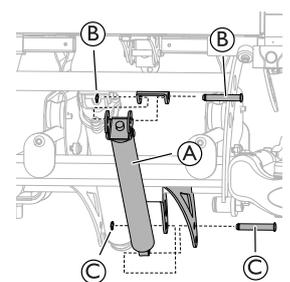
3. Assemble the gas piston (E) to the front and the rear attachment.
4. Fixate the gas piston with the safety shackle (F) in the rear attachment.
5. Fixate the gas piston with the pin and locking washer (G) in the front attachment.

Assembling gas piston to the chassis - Dahlia

Seat tilt



Dahlia 30



Dahlia 45

1. Assemble the gas piston (A) to the front and the rear attachment.
2. Fixate the gas piston with the safety pin and the locking washer (B) and (C).

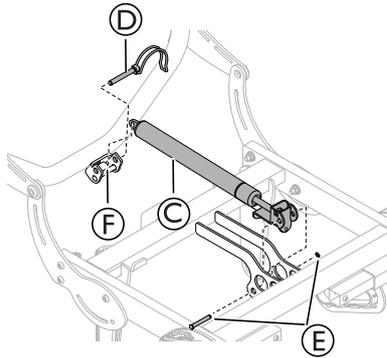


Invacare Rea AB  
Växjövägen 303  
SE-343 71 Diö  
Sweden



Yes, you can.®

Backrest



1. Assemble the gas piston © to the front and the rear attachment.
2. Attach the gas piston to the safety pin on the rear attachment ©.
3. Fixate the gas piston with the safety shackle ©.
4. Fixate the gas piston in the front with the pin and locking washer ©.

Assembling wire for gas piston - Azalea, Dahlia



1. Place the wire © as shown on the picture.
2. Make sure that the wire is fully stretched, straight backwards.
3. Place the wire in the attachment.
  - ⓘ There should not be any distance between the wire end © and the front part of the attachment.
4. Attach the wire to the chassis with an attachment clip.
5. Fixate the wire with the nuts ©.
  - ⓘ Both nuts should be touching the wire attachment.
6. Tighten the nuts.

 10 mm fixed spanner

Note

This instruction is an extract from the service manual. It is available in multiple languages and can be downloaded from the Invacare website. Please contact the Invacare representative in your country.